

Data sheet

# Crankcase pressure regulator

## Type KVL



KVL crankcase pressure regulators are used to protect the compressor motor against overload experienced during startup after long off periods or just after defrost periods. They are installed in the suction line of refrigeration systems.

### Features

- Accurate, adjustable pressure regulation
- Wide capacity and operating range
- Pulsation damping design
- Stainless steel bellows
- Compact angle design for easy installation in any position
- "Hermetic" brazed construction
- Available with flare and ODF solder connections
- KVL 12 – KVL 22: may be used in the following EX range: Category 3 (Zone 2)

## Data sheet | Crankcase pressure regulator, type KVL

### Approvals

UL LISTED, file SA7200  
EAN

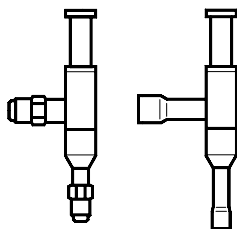
### Technical data

|                          |                                                                                                                                                                                                                    |                |
|--------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| Refrigerants             | R22, R134a, R290*, R404A, R407A, R407C, R407F, R407H, R448A, R449A, R449B, R450A, R452A, R454A*, R454C*, R455A*, R507, R513A, R515B, R516A, R600*, R600a*, R1234ze(E)*, R1234yf*, R1270*<br>* KVL 12 – KVL 22 only |                |
| Regulation range         | 3 – 87 psig<br>Factory setting = 29 psig                                                                                                                                                                           |                |
| Maximum working pressure | KVL 12 – 35                                                                                                                                                                                                        | MWP = 261 psig |
| Maximum test pressure    | $P_t = P_s \times 1.1 = 287 \text{ psig}$                                                                                                                                                                          |                |
| Medium temperature range | -75 – 266 °F                                                                                                                                                                                                       |                |
| Maximum P-band           | KVL 12 – 22: 29 psi<br>KVL 28 – 35: 22 psi                                                                                                                                                                         |                |

This product (KVL 12 – KVL 22) is evaluated for R290, R454A, R454C, R455A, R600, R600a, R1234ze(E), R1234yf, R2170 by ignition source assessment in accordance with standard EN ISO80079-36. Flare connections are only approved for A1 and A2L refrigerants.

For complete list of approved refrigerants, visit [www.products.danfoss.com](http://www.products.danfoss.com) and search for individual code numbers, where refrigerants are listed as part of technical data.

### Ordering



| Type   | Rated capacity <sup>1)</sup><br>[TR] |       |                |       | Flare<br>connection <sup>2)</sup> | Code no. | Solder<br>connection | Code no. |
|--------|--------------------------------------|-------|----------------|-------|-----------------------------------|----------|----------------------|----------|
|        | R22                                  | R134a | R404A/<br>R507 | R407C | [in]                              |          | [in]                 |          |
| KVL 12 | 1.2                                  | 0.8   | 1.0            | 1.1   | ½                                 | 034L0041 | ½                    | 034L0043 |
| KVL 15 | 1.2                                  | 0.8   | 1.0            | 1.1   | ¾                                 | 034L0042 | ¾                    | 034L0049 |
| KVL 22 | 1.2                                  | 0.8   | 1.0            | 1.1   | –                                 | –        | ¾                    | 034L0045 |
| KVL 28 | 4.1                                  | 2.6   | 3.4            | 3.8   | –                                 | –        | 1 ⅛                  | 034L0046 |
| KVL 35 | 4.1                                  | 2.6   | 3.4            | 3.8   | –                                 | –        | 1 ⅜                  | 034L0052 |

<sup>1)</sup> Rated capacity is based on:  
Maximum suction pressure  $p_s = 70 \text{ psig}$   
Suction temperature  $t_s = 10 \text{ °F}$   
Condensing temperature  $t_c = 100 \text{ °F}$   
Pressure drop across regulator  $\Delta p = 2 \text{ psi}$

<sup>2)</sup> KVL are supplied without flare nuts. Separate flare nuts can be supplied:  
½ in, code no 011L1103  
¾ in, code no 011L1167

#### Note:

The connection dimensions chosen must not be too small, as gas velocities in excess of 130 ft / s at the inlet of the regulator can result in flow noise.

Metric conversions  
1 psi = 0.07 bar  
°F (t<sub>1</sub> - 32) = t<sub>2</sub> °C  
1 TR = 3.5 kW  
1 in = 25.4 mm

**Capacities**

 Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100\text{ °F}$ 
**R22**

| Type                       | Pressure drop in regulator $\Delta p$ | Maximum suction pressure $p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |     |
|----------------------------|---------------------------------------|--------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
|                            | [psi]                                 | [psi]                          | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  | 50  |
| KVL 12<br>KVL 15<br>KVL 22 | 2                                     | 10                             | 0.3                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                            | 2                                     | 20                             | 0.7                                                                       | 0.6 | 0.3 | –   | –   | –   | –   | –   | –   |
|                            | 2                                     | 30                             | 0.8                                                                       | 0.9 | 0.9 | 0.5 | –   | –   | –   | –   | –   |
|                            | 2                                     | 40                             | 0.8                                                                       | 0.9 | 1.0 | 1.0 | 0.7 | –   | –   | –   | –   |
|                            | 2                                     | 50                             | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.2 | 0.8 | –   | –   | –   |
|                            | 2                                     | 60                             | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.2 | 1.3 | 0.6 | –   | –   |
|                            | 2                                     | 70                             | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.2 | 1.4 | 1.4 | 0.2 | –   |
|                            | 2                                     | 80                             | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.2 | 1.4 | 1.5 | 1.3 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 2                                     | 90                             | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.2 | 1.4 | 1.5 | 1.6 | 0.9 |
|                            | 3                                     | 10                             | 0.4                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                            | 3                                     | 20                             | 0.9                                                                       | 0.8 | 0.4 | –   | –   | –   | –   | –   | –   |
|                            | 3                                     | 30                             | 0.9                                                                       | 1.1 | 1.0 | 0.7 | –   | –   | –   | –   | –   |
|                            | 3                                     | 40                             | 0.9                                                                       | 1.1 | 1.2 | 1.3 | 0.9 | –   | –   | –   | –   |
|                            | 3                                     | 50                             | 0.9                                                                       | 1.1 | 1.2 | 1.3 | 1.5 | 0.9 | –   | –   | –   |
|                            | 3                                     | 60                             | 0.9                                                                       | 1.1 | 1.2 | 1.3 | 1.5 | 1.6 | 0.8 | –   | –   |
|                            | 3                                     | 70                             | 0.9                                                                       | 1.1 | 1.2 | 1.3 | 1.5 | 1.7 | 1.7 | 0.3 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 3                                     | 80                             | 0.9                                                                       | 1.1 | 1.2 | 1.3 | 1.5 | 1.7 | 1.8 | 1.6 | –   |
|                            | 3                                     | 90                             | 0.9                                                                       | 1.1 | 1.2 | 1.3 | 1.5 | 1.7 | 1.8 | 2.0 | 1.1 |
|                            | 4                                     | 10                             | 0.5                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                            | 4                                     | 20                             | 1.0                                                                       | 0.9 | 0.4 | –   | –   | –   | –   | –   | –   |
|                            | 4                                     | 30                             | 1.1                                                                       | 1.2 | 1.2 | 0.8 | –   | –   | –   | –   | –   |
|                            | 4                                     | 40                             | 1.1                                                                       | 1.2 | 1.4 | 1.5 | 1.0 | –   | –   | –   | –   |
|                            | 4                                     | 50                             | 1.1                                                                       | 1.2 | 1.4 | 1.6 | 1.7 | 1.1 | –   | –   | –   |
|                            | 4                                     | 60                             | 1.1                                                                       | 1.2 | 1.4 | 1.6 | 1.7 | 1.9 | 0.9 | –   | –   |
|                            | 4                                     | 70                             | 1.1                                                                       | 1.2 | 1.4 | 1.6 | 1.7 | 1.9 | 2.0 | 0.3 | –   |
|                            | 4                                     | 80                             | 1.1                                                                       | 1.2 | 1.4 | 1.6 | 1.7 | 1.9 | 2.1 | 1.9 | –   |
|                            | 4                                     | 90                             | 1.1                                                                       | 1.2 | 1.4 | 1.6 | 1.7 | 1.9 | 2.1 | 2.3 | 1.3 |

Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1\text{ °F} - 32) = t_2\text{ °C}$   
 1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100\text{ °F}$ 
**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R22        | 0.82 | 0.85 | 0.88 | 0.92 | 0.96 | 1.0 | 1.05 | 1.10 |

System capacity × correction factor = table capacity

**Capacities  
(continued)**
**Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100$  °F**
**R22**

| Type             | Pressure drop in regulator $\Delta p$ | Maximum suction pressure $p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |     |
|------------------|---------------------------------------|--------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
|                  | [psi]                                 | [psi]                          | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  | 50  |
| KVL 28<br>KVL 35 | 2                                     | 10                             | 0.8                                                                       | 1.6 | –   | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 20                             | 2.0                                                                       | 2.7 | 0.7 | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 30                             | 2.5                                                                       | 2.9 | 2.3 | 1.2 | –   | –   | –   | –   | –   |
|                  | 2                                     | 40                             | 2.5                                                                       | 2.9 | 3.2 | 3.0 | 1.6 | –   | –   | –   | –   |
|                  | 2                                     | 50                             | 2.5                                                                       | 2.9 | 3.2 | 3.6 | 3.5 | 1.8 | –   | –   | –   |
|                  | 2                                     | 60                             | 2.5                                                                       | 2.9 | 3.2 | 3.6 | 4.1 | 3.8 | 1.4 | –   | –   |
|                  | 2                                     | 70                             | 2.5                                                                       | 2.9 | 3.2 | 3.6 | 4.1 | 4.5 | 3.9 | 0.4 | –   |
|                  | 2                                     | 80                             | 2.5                                                                       | 2.9 | 3.2 | 3.6 | 4.1 | 4.5 | 5.0 | 3.4 | –   |
| KVL 28<br>KVL 35 | 3                                     | 10                             | 0.9                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 20                             | 2.4                                                                       | 1.9 | 0.8 | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 30                             | 3.1                                                                       | 3.4 | 2.8 | 1.5 | –   | –   | –   | –   | –   |
|                  | 3                                     | 40                             | 3.1                                                                       | 3.5 | 4.0 | 3.6 | 2.0 | –   | –   | –   | –   |
|                  | 3                                     | 50                             | 3.1                                                                       | 3.5 | 4.0 | 4.5 | 4.3 | 2.2 | –   | –   | –   |
|                  | 3                                     | 60                             | 3.1                                                                       | 3.5 | 4.0 | 4.5 | 5.0 | 4.7 | 1.8 | –   | –   |
|                  | 3                                     | 70                             | 3.1                                                                       | 3.5 | 4.0 | 4.5 | 5.0 | 5.5 | 4.7 | 0.5 | –   |
|                  | 3                                     | 80                             | 3.1                                                                       | 3.5 | 4.0 | 4.5 | 5.0 | 5.5 | 6.1 | 4.2 | –   |
| KVL 28<br>KVL 35 | 4                                     | 10                             | 1.1                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 20                             | 2.8                                                                       | 2.2 | 0.9 | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 30                             | 3.6                                                                       | 3.9 | 3.3 | 1.8 | –   | –   | –   | –   | –   |
|                  | 4                                     | 40                             | 3.6                                                                       | 4.1 | 4.6 | 4.2 | 2.3 | –   | –   | –   | –   |
|                  | 4                                     | 50                             | 3.6                                                                       | 4.1 | 4.6 | 5.2 | 4.9 | 2.5 | –   | –   | –   |
|                  | 4                                     | 60                             | 3.6                                                                       | 4.1 | 4.6 | 5.2 | 5.8 | 5.4 | 2.0 | –   | –   |
|                  | 4                                     | 70                             | 3.6                                                                       | 4.1 | 4.6 | 5.2 | 5.8 | 6.4 | 5.5 | 0.6 | –   |
|                  | 4                                     | 80                             | 3.6                                                                       | 4.1 | 4.6 | 5.2 | 5.8 | 6.4 | 7.1 | 4.8 | –   |
| KVL 28<br>KVL 35 | 4                                     | 90                             | 3.6                                                                       | 4.1 | 4.6 | 5.2 | 5.8 | 6.4 | 7.1 | 7.7 | 2.9 |

Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1\text{ °F} - 32) = t_2\text{ °C}$   
 1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100$  °F

**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R22        | 0.82 | 0.85 | 0.88 | 0.92 | 0.96 | 1.0 | 1.05 | 1.10 |

System capacity × correction factor = table capacity

**Capacities  
(continued)**
**Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100$  °F**
**R134a**

| Type                       | Pressure drop in regulator $\Delta p$ | Maximum suction pressure $p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |     |     |     |
|----------------------------|---------------------------------------|--------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                            | [psi]                                 | [psi]                          | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  | 50  | 60  | 70  |
| KVL 12<br>KVL 15<br>KVL 22 | 2                                     | 10                             | 0.4                                                                       | 0.5 | 0.4 | 0.3 | –   | –   | –   | –   | –   | –   | –   |
|                            | 2                                     | 20                             | 0.4                                                                       | 0.5 | 0.6 | 0.6 | 0.4 | –   | –   | –   | –   | –   | –   |
|                            | 2                                     | 30                             | 0.4                                                                       | 0.5 | 0.6 | 0.7 | 0.7 | 0.6 | –   | –   | –   | –   | –   |
|                            | 2                                     | 40                             | 0.4                                                                       | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 0.7 | –   | –   | –   | –   |
|                            | 2                                     | 50                             | 0.4                                                                       | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | 0.8 | –   | –   | –   |
|                            | 2                                     | 60                             | 0.4                                                                       | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | 1.1 | 1.0 | –   | –   |
|                            | 2                                     | 70                             | 0.4                                                                       | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.2 | –   |
|                            | 2                                     | 80                             | 0.4                                                                       | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 1.5 |
| KVL 12<br>KVL 15<br>KVL 22 | 3                                     | 10                             | 0.5                                                                       | 0.6 | 0.6 | 0.4 | –   | –   | –   | –   | –   | –   | –   |
|                            | 3                                     | 20                             | 0.6                                                                       | 0.6 | 0.7 | 0.7 | 0.5 | –   | –   | –   | –   | –   | –   |
|                            | 3                                     | 30                             | 0.6                                                                       | 0.6 | 0.7 | 0.8 | 0.9 | 0.7 | –   | –   | –   | –   | –   |
|                            | 3                                     | 40                             | 0.6                                                                       | 0.6 | 0.7 | 0.8 | 1.0 | 1.0 | 0.8 | –   | –   | –   | –   |
|                            | 3                                     | 50                             | 0.6                                                                       | 0.6 | 0.7 | 0.8 | 1.0 | 1.1 | 1.2 | 1.0 | –   | –   | –   |
|                            | 3                                     | 60                             | 0.6                                                                       | 0.6 | 0.7 | 0.8 | 1.0 | 1.1 | 1.2 | 1.4 | 1.3 | –   | –   |
|                            | 3                                     | 70                             | 0.6                                                                       | 0.6 | 0.7 | 0.8 | 1.0 | 1.1 | 1.2 | 1.4 | 1.5 | 1.5 | –   |
|                            | 3                                     | 80                             | 0.6                                                                       | 0.6 | 0.7 | 0.8 | 1.0 | 1.1 | 1.2 | 1.4 | 1.5 | 1.7 | 1.8 |
| KVL 12<br>KVL 15<br>KVL 22 | 4                                     | 10                             | 0.6                                                                       | 0.7 | 0.6 | 0.5 | –   | –   | –   | –   | –   | –   | –   |
|                            | 4                                     | 20                             | 0.7                                                                       | 0.8 | 0.8 | 0.8 | 0.6 | –   | –   | –   | –   | –   | –   |
|                            | 4                                     | 30                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.0 | 0.8 | –   | –   | –   | –   | –   |
|                            | 4                                     | 40                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.2 | 1.0 | –   | –   | –   | –   |
|                            | 4                                     | 50                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 1.2 | –   | –   | –   |
|                            | 4                                     | 60                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 1.6 | 1.5 | –   | –   |
|                            | 4                                     | 70                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 1.6 | 1.8 | 1.8 | –   |
|                            | 4                                     | 80                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 1.6 | 1.8 | 2.0 | 2.1 |
|                            | 4                                     | 90                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 1.6 | 1.8 | 2.0 | 2.2 |

Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1\text{ °F} - 32) = t_2\text{ °C}$   
 1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100$  °F

**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R134a      | 0.79 | 0.82 | 0.86 | 0.90 | 0.95 | 1.0 | 1.06 | 1.13 |

System capacity × correction factor = table capacity

**Capacities  
(continued)**

 Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100$  °F

**R134a**

| Type             | Pressure drop in regulator $\Delta p$ | Maximum suction pressure $p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |     |     |     |
|------------------|---------------------------------------|--------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                  | [psi]                                 | [psi]                          | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  | 50  | 60  | 70  |
| KVL 28<br>KVL 35 | 2                                     | 10                             | 1.3                                                                       | 1.3 | 1.1 | 0.7 | –   | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 20                             | 1.5                                                                       | 1.7 | 1.7 | 1.5 | 1.0 | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 30                             | 1.5                                                                       | 1.7 | 2.0 | 2.2 | 1.9 | 1.3 | –   | –   | –   | –   | –   |
|                  | 2                                     | 40                             | 1.5                                                                       | 1.7 | 2.0 | 2.3 | 2.6 | 2.5 | 1.7 | –   | –   | –   | –   |
|                  | 2                                     | 50                             | 1.5                                                                       | 1.7 | 2.0 | 2.3 | 2.6 | 3.0 | 3.1 | 2.1 | –   | –   | –   |
|                  | 2                                     | 60                             | 1.5                                                                       | 1.7 | 2.0 | 2.3 | 2.6 | 3.0 | 3.3 | 3.7 | 2.7 | –   | –   |
|                  | 2                                     | 70                             | 1.5                                                                       | 1.7 | 2.0 | 2.3 | 2.6 | 3.0 | 3.3 | 3.7 | 4.2 | 3.4 | –   |
|                  | 2                                     | 80                             | 1.5                                                                       | 1.7 | 2.0 | 2.3 | 2.6 | 3.0 | 3.3 | 3.7 | 4.2 | 4.7 | 4.1 |
| KVL 28<br>KVL 35 | 2                                     | 90                             | 1.5                                                                       | 1.7 | 2.0 | 2.3 | 2.6 | 3.0 | 3.3 | 3.7 | 4.2 | 4.7 | 5.2 |
|                  | 3                                     | 10                             | 1.6                                                                       | 1.5 | 1.4 | 0.9 | –   | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 20                             | 1.9                                                                       | 2.1 | 2.1 | 1.8 | 1.2 | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 30                             | 1.9                                                                       | 2.1 | 2.5 | 2.7 | 2.4 | 1.6 | –   | –   | –   | –   | –   |
|                  | 3                                     | 40                             | 1.9                                                                       | 2.1 | 2.5 | 2.8 | 3.2 | 3.1 | 2.1 | –   | –   | –   | –   |
|                  | 3                                     | 50                             | 1.9                                                                       | 2.1 | 2.5 | 2.8 | 3.2 | 3.6 | 3.8 | 2.6 | –   | –   | –   |
|                  | 3                                     | 60                             | 1.9                                                                       | 2.1 | 2.5 | 2.8 | 3.2 | 3.6 | 4.1 | 4.6 | 3.3 | –   | –   |
|                  | 3                                     | 70                             | 1.9                                                                       | 2.1 | 2.5 | 2.8 | 3.2 | 3.6 | 4.1 | 4.6 | 5.1 | 4.1 | –   |
| KVL 28<br>KVL 35 | 3                                     | 80                             | 1.9                                                                       | 2.1 | 2.5 | 2.8 | 3.2 | 3.6 | 4.1 | 4.6 | 5.1 | 5.7 | 5.1 |
|                  | 3                                     | 90                             | 1.9                                                                       | 2.1 | 2.5 | 2.8 | 3.2 | 3.6 | 4.1 | 4.6 | 5.1 | 5.7 | 6.3 |
|                  | 4                                     | 10                             | 1.8                                                                       | 1.8 | 1.6 | 1.0 | –   | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 20                             | 2.2                                                                       | 2.4 | 2.4 | 2.1 | 1.4 | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 30                             | 2.2                                                                       | 2.5 | 2.9 | 3.1 | 2.8 | 1.8 | –   | –   | –   | –   | –   |
|                  | 4                                     | 40                             | 2.2                                                                       | 2.5 | 2.9 | 3.3 | 3.7 | 3.5 | 2.4 | –   | –   | –   | –   |
|                  | 4                                     | 50                             | 2.2                                                                       | 2.5 | 2.9 | 3.3 | 3.7 | 4.2 | 4.4 | 3.0 | –   | –   | –   |
|                  | 4                                     | 60                             | 2.2                                                                       | 2.5 | 2.9 | 3.3 | 3.7 | 4.2 | 4.7 | 5.3 | 3.8 | –   | –   |
| KVL 28<br>KVL 35 | 4                                     | 70                             | 2.2                                                                       | 2.5 | 2.9 | 3.3 | 3.7 | 4.2 | 4.7 | 5.3 | 5.9 | 4.8 | –   |
|                  | 4                                     | 80                             | 2.2                                                                       | 2.5 | 2.9 | 3.3 | 3.7 | 4.2 | 4.7 | 5.3 | 5.9 | 6.6 | 5.9 |
|                  | 4                                     | 90                             | 2.2                                                                       | 2.5 | 2.9 | 3.3 | 3.7 | 4.2 | 4.7 | 5.3 | 5.9 | 6.6 | 7.3 |

 Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1 \text{ °F} - 32) = t_2 \text{ °C}$   
 1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100$  °F

**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F]   | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|--------------|------|------|------|------|------|-----|------|------|
| <b>R134a</b> | 0.79 | 0.82 | 0.86 | 0.90 | 0.95 | 1.0 | 1.06 | 1.13 |

System capacity × correction factor = table capacity

**Capacities  
(continued)**
**Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100$  °F**
**R404A/R507**

| Type                       | Pressure drop in regulator<br>$\Delta p$ | Maximum suction pressure<br>$p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |
|----------------------------|------------------------------------------|-----------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|
|                            | [psi]                                    | [psi]                             | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  |
| KVL 12<br>KVL 15<br>KVL 22 | 2                                        | 10                                | –                                                                         | –   | –   | –   | –   | –   | –   | –   |
|                            | 2                                        | 20                                | 0.5                                                                       | 0.3 | –   | –   | –   | –   | –   | –   |
|                            | 2                                        | 30                                | 0.6                                                                       | 0.6 | 0.5 | –   | –   | –   | –   | –   |
|                            | 2                                        | 40                                | 0.6                                                                       | 0.7 | 0.8 | 0.6 | –   | –   | –   | –   |
|                            | 2                                        | 50                                | 0.6                                                                       | 0.7 | 0.8 | 0.9 | 0.7 | –   | –   | –   |
|                            | 2                                        | 60                                | 0.6                                                                       | 0.7 | 0.8 | 0.9 | 1.0 | 0.7 | –   | –   |
|                            | 2                                        | 70                                | 0.6                                                                       | 0.7 | 0.8 | 0.9 | 1.0 | 1.1 | 0.5 | –   |
|                            | 2                                        | 80                                | 0.6                                                                       | 0.7 | 0.8 | 0.9 | 1.0 | 1.1 | 1.1 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 3                                        | 10                                | –                                                                         | –   | –   | –   | –   | –   | –   | –   |
|                            | 3                                        | 20                                | 0.6                                                                       | 0.3 | –   | –   | –   | –   | –   | –   |
|                            | 3                                        | 30                                | 0.8                                                                       | 0.8 | 0.6 | –   | –   | –   | –   | –   |
|                            | 3                                        | 40                                | 0.8                                                                       | 0.9 | 0.9 | 0.7 | –   | –   | –   | –   |
|                            | 3                                        | 50                                | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 0.8 | –   | –   | –   |
|                            | 3                                        | 60                                | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.2 | 0.8 | –   | –   |
|                            | 3                                        | 70                                | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 0.6 | –   |
|                            | 3                                        | 80                                | 0.8                                                                       | 0.9 | 1.0 | 1.1 | 1.3 | 1.5 | 1.5 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 4                                        | 10                                | –                                                                         | –   | –   | –   | –   | –   | –   | –   |
|                            | 4                                        | 20                                | 0.7                                                                       | 0.4 | –   | –   | –   | –   | –   | –   |
|                            | 4                                        | 30                                | 0.9                                                                       | 0.9 | 0.7 | –   | –   | –   | –   | –   |
|                            | 4                                        | 40                                | 0.9                                                                       | 1.0 | 1.1 | 0.9 | –   | –   | –   | –   |
|                            | 4                                        | 50                                | 0.9                                                                       | 1.0 | 1.1 | 1.3 | 1.0 | –   | –   | –   |
|                            | 4                                        | 60                                | 0.9                                                                       | 1.0 | 1.1 | 1.3 | 1.4 | 1.0 | –   | –   |
|                            | 4                                        | 70                                | 0.9                                                                       | 1.0 | 1.1 | 1.4 | 1.5 | 1.7 | 0.7 | –   |
|                            | 4                                        | 80                                | 0.9                                                                       | 1.0 | 1.1 | 1.4 | 1.5 | 1.7 | 1.7 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 4                                        | 90                                | 0.9                                                                       | 1.1 | 1.2 | 1.4 | 1.5 | 1.7 | 1.9 | 1.5 |

Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1 \text{ °F} - 32) = t_2 \text{ °C}$   
 1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100$  °F

**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R404A/R507 | 0.71 | 0.75 | 0.80 | 0.85 | 0.92 | 1.0 | 1.10 | 1.24 |

System capacity × correction factor = table capacity

**Capacities  
(continued)**

 Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100$  °F

**R404A/R507**

| Type             | Pressure drop in regulator $\Delta p$ | Maximum suction pressure $p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |
|------------------|---------------------------------------|--------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|
|                  | [psi]                                 | [psi]                          | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  |
| KVL 28<br>KVL 35 | 2                                     | 10                             | –                                                                         | –   | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 20                             | 1.2                                                                       | 0.6 | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 30                             | 2.0                                                                       | 1.7 | 1.1 | –   | –   | –   | –   | –   |
|                  | 2                                     | 40                             | 2.0                                                                       | 2.3 | 2.2 | 1.5 | –   | –   | –   | –   |
|                  | 2                                     | 50                             | 2.0                                                                       | 2.4 | 2.7 | 2.8 | 1.7 | –   | –   | –   |
|                  | 2                                     | 60                             | 2.1                                                                       | 2.4 | 2.7 | 3.1 | 3.2 | 1.6 | –   | –   |
|                  | 2                                     | 70                             | 2.1                                                                       | 2.4 | 2.7 | 3.1 | 3.4 | 3.3 | 1.1 | –   |
|                  | 2                                     | 80                             | 2.1                                                                       | 2.4 | 2.7 | 3.1 | 3.4 | 3.9 | 3.2 | –   |
| KVL 28<br>KVL 35 | 3                                     | 10                             | 0.1                                                                       | –   | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 20                             | 1.4                                                                       | 0.7 | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 30                             | 2.5                                                                       | 2.1 | 1.3 | –   | –   | –   | –   | –   |
|                  | 3                                     | 40                             | 2.6                                                                       | 3.0 | 2.9 | 1.9 | –   | –   | –   | –   |
|                  | 3                                     | 50                             | 2.6                                                                       | 3.0 | 3.2 | 3.4 | 2.1 | –   | –   | –   |
|                  | 3                                     | 60                             | 2.6                                                                       | 3.0 | 3.2 | 3.8 | 3.9 | 2.1 | –   | –   |
|                  | 3                                     | 70                             | 2.6                                                                       | 3.0 | 3.2 | 3.9 | 4.3 | 4.2 | 1.3 | –   |
|                  | 3                                     | 80                             | 2.6                                                                       | 3.0 | 3.2 | 3.9 | 4.3 | 4.8 | 4.0 | –   |
| KVL 28<br>KVL 35 | 4                                     | 10                             | 0.1                                                                       | –   | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 20                             | 1.7                                                                       | 0.8 | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 30                             | 2.8                                                                       | 2.5 | 1.5 | –   | –   | –   | –   | –   |
|                  | 4                                     | 40                             | 3.0                                                                       | 3.4 | 3.3 | 2.1 | –   | –   | –   | –   |
|                  | 4                                     | 50                             | 3.0                                                                       | 3.4 | 3.9 | 4.0 | 2.4 | –   | –   | –   |
|                  | 4                                     | 60                             | 3.0                                                                       | 3.4 | 3.9 | 4.3 | 4.4 | 2.4 | –   | –   |
|                  | 4                                     | 70                             | 3.0                                                                       | 3.4 | 4.0 | 4.4 | 4.9 | 4.8 | 1.7 | –   |
|                  | 4                                     | 80                             | 3.0                                                                       | 3.4 | 4.0 | 4.4 | 4.9 | 5.5 | 4.6 | –   |
|                  | 4                                     | 90                             | 3.1                                                                       | 3.5 | 4.0 | 4.4 | 4.9 | 5.6 | 6.2 | 3.7 |

 Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1\text{ °F} - 32) = t_2\text{ °C}$   
 1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100$  °F

**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R404A/R507 | 0.71 | 0.75 | 0.80 | 0.85 | 0.92 | 1.0 | 1.10 | 1.24 |

System capacity × correction factor = table capacity

**Capacities  
(continued)**
**Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100$  °F**
**R407C**

| Type                       | Pressure drop in regulator $\Delta p$ | Maximum suction pressure $p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |     |
|----------------------------|---------------------------------------|--------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
|                            | [psi]                                 | [psi]                          | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  | 50  |
| KVL 12<br>KVL 15<br>KVL 22 | 2                                     | 10                             | 0.2                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                            | 2                                     | 20                             | 0.6                                                                       | 0.5 | 0.3 | –   | –   | –   | –   | –   | –   |
|                            | 2                                     | 30                             | 0.7                                                                       | 0.8 | 0.8 | 0.4 | –   | –   | –   | –   | –   |
|                            | 2                                     | 40                             | 0.7                                                                       | 0.8 | 0.9 | 0.9 | 0.6 | –   | –   | –   | –   |
|                            | 2                                     | 50                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 0.7 | –   | –   | –   |
|                            | 2                                     | 60                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.2 | 0.6 | –   | –   |
|                            | 2                                     | 70                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.3 | 0.2 | –   |
|                            | 2                                     | 80                             | 0.7                                                                       | 0.8 | 0.9 | 1.0 | 1.1 | 1.3 | 1.4 | 1.2 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 3                                     | 10                             | 0.3                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                            | 3                                     | 20                             | 0.8                                                                       | 0.7 | 0.3 | –   | –   | –   | –   | –   | –   |
|                            | 3                                     | 30                             | 0.8                                                                       | 1.0 | 0.9 | 0.6 | –   | –   | –   | –   | –   |
|                            | 3                                     | 40                             | 0.8                                                                       | 1.0 | 1.1 | 1.2 | 0.8 | –   | –   | –   | –   |
|                            | 3                                     | 50                             | 0.8                                                                       | 1.0 | 1.1 | 1.2 | 1.4 | 0.8 | –   | –   | –   |
|                            | 3                                     | 60                             | 0.8                                                                       | 1.0 | 1.1 | 1.2 | 1.4 | 1.5 | 0.7 | –   | –   |
|                            | 3                                     | 70                             | 0.8                                                                       | 1.0 | 1.1 | 1.2 | 1.4 | 1.6 | 1.6 | 0.3 | –   |
|                            | 3                                     | 80                             | 0.8                                                                       | 1.0 | 1.1 | 1.2 | 1.4 | 1.6 | 1.7 | 1.5 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 4                                     | 10                             | 0.4                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                            | 4                                     | 20                             | 0.9                                                                       | 0.8 | 0.3 | –   | –   | –   | –   | –   | –   |
|                            | 4                                     | 30                             | 1.0                                                                       | 1.0 | 1.0 | 0.7 | –   | –   | –   | –   | –   |
|                            | 4                                     | 40                             | 1.0                                                                       | 1.1 | 1.3 | 1.4 | 0.9 | –   | –   | –   | –   |
|                            | 4                                     | 50                             | 1.0                                                                       | 1.1 | 1.3 | 1.4 | 1.5 | 1.0 | –   | –   | –   |
|                            | 4                                     | 60                             | 1.0                                                                       | 1.1 | 1.3 | 1.5 | 1.6 | 1.7 | 0.8 | –   | –   |
|                            | 4                                     | 70                             | 1.0                                                                       | 1.1 | 1.3 | 1.5 | 1.6 | 1.8 | 1.8 | 0.3 | –   |
|                            | 4                                     | 80                             | 1.0                                                                       | 1.1 | 1.3 | 1.5 | 1.6 | 1.8 | 2.0 | 1.8 | –   |
| KVL 12<br>KVL 15<br>KVL 22 | 4                                     | 90                             | 1.0                                                                       | 1.1 | 1.3 | 1.5 | 1.6 | 1.8 | 2.0 | 2.2 | 1.2 |

Metric conversions  
1 psi = 0.07 bar  
 $\frac{5}{9}(t_1 \text{ °F} - 32) = t_2 \text{ °C}$   
1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100$  °F

**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R407C      | 0.78 | 0.81 | 0.85 | 0.89 | 0.94 | 1.0 | 1.07 | 1.15 |

System capacity × correction factor = table capacity

**Capacities  
(continued)**
**Maximum regulator capacity  $Q_e$  <sup>1)</sup> at condensing temperature  $t_c = 100$  °F**
**R407C**

| Type             | Pressure drop in regulator $\Delta p$ | Maximum suction pressure $p_s$ | Capacity $Q_e$ [TR] at suction temperature $t_s$ after the regulator [°F] |     |     |     |     |     |     |     |     |
|------------------|---------------------------------------|--------------------------------|---------------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
|                  | [psi]                                 | [psi]                          | -30                                                                       | -20 | -10 | 0   | 10  | 20  | 30  | 40  | 50  |
| KVL 28<br>KVL 35 | 2                                     | 10                             | 0.7                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 20                             | 1.7                                                                       | 2.3 | 0.6 | –   | –   | –   | –   | –   | –   |
|                  | 2                                     | 30                             | 2.2                                                                       | 2.5 | 2.0 | 1.0 | –   | –   | –   | –   | –   |
|                  | 2                                     | 40                             | 2.2                                                                       | 2.6 | 2.9 | 2.7 | 1.4 | –   | –   | –   | –   |
|                  | 2                                     | 50                             | 2.3                                                                       | 2.6 | 2.9 | 3.2 | 3.2 | 1.6 | –   | –   | –   |
|                  | 2                                     | 60                             | 2.3                                                                       | 2.6 | 2.9 | 3.3 | 3.7 | 3.5 | 1.3 | –   | –   |
|                  | 2                                     | 70                             | 2.3                                                                       | 2.7 | 2.9 | 3.3 | 3.8 | 4.1 | 3.6 | 0.4 | –   |
|                  | 2                                     | 80                             | 2.3                                                                       | 2.7 | 3.0 | 3.4 | 3.8 | 4.2 | 4.7 | 3.2 | –   |
| KVL 28<br>KVL 35 | 2                                     | 90                             | 2.4                                                                       | 2.7 | 3.0 | 3.4 | 3.9 | 4.2 | 4.7 | 5.2 | 1.9 |
|                  | 3                                     | 10                             | 0.7                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 20                             | 2.0                                                                       | 1.6 | 0.7 | –   | –   | –   | –   | –   | –   |
|                  | 3                                     | 30                             | 2.7                                                                       | 3.0 | 2.4 | 1.3 | –   | –   | –   | –   | –   |
|                  | 3                                     | 40                             | 2.8                                                                       | 3.1 | 3.6 | 3.2 | 1.8 | –   | –   | –   | –   |
|                  | 3                                     | 50                             | 2.8                                                                       | 3.2 | 3.6 | 4.1 | 3.9 | 2.0 | –   | –   | –   |
|                  | 3                                     | 60                             | 2.8                                                                       | 3.2 | 3.6 | 4.1 | 4.6 | 4.3 | 1.6 | –   | –   |
|                  | 3                                     | 70                             | 2.9                                                                       | 3.2 | 3.7 | 4.1 | 4.6 | 5.1 | 4.3 | 0.5 | –   |
| KVL 28<br>KVL 35 | 3                                     | 80                             | 2.9                                                                       | 3.3 | 3.7 | 4.2 | 4.7 | 5.1 | 5.7 | 3.9 | –   |
|                  | 3                                     | 90                             | 2.9                                                                       | 3.3 | 3.8 | 4.2 | 4.7 | 5.2 | 5.7 | 6.3 | 2.4 |
|                  | 4                                     | 10                             | 0.9                                                                       | –   | –   | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 20                             | 2.4                                                                       | 1.9 | 0.8 | –   | –   | –   | –   | –   | –   |
|                  | 4                                     | 30                             | 3.1                                                                       | 3.4 | 2.9 | 1.6 | –   | –   | –   | –   | –   |
|                  | 4                                     | 40                             | 3.2                                                                       | 3.7 | 4.1 | 3.7 | 2.1 | –   | –   | –   | –   |
|                  | 4                                     | 50                             | 3.2                                                                       | 3.7 | 4.1 | 4.7 | 4.4 | 2.3 | –   | –   | –   |
|                  | 4                                     | 60                             | 3.3                                                                       | 3.7 | 4.2 | 4.7 | 5.3 | 4.9 | 1.8 | –   | –   |
|                  | 4                                     | 70                             | 3.3                                                                       | 3.8 | 4.2 | 4.8 | 5.3 | 5.9 | 2.1 | 0.6 | –   |
|                  | 4                                     | 80                             | 3.4                                                                       | 3.8 | 4.3 | 4.8 | 5.4 | 6.0 | 6.6 | 4.5 | –   |
|                  | 4                                     | 90                             | 3.4                                                                       | 3.9 | 4.3 | 4.9 | 5.5 | 6.0 | 6.7 | 7.2 | 2.7 |

Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1\text{ °F} - 32) = t_2\text{ °C}$   
 1 TR = 3.5 kW

<sup>1)</sup> The capacities are based on Liquid temperature  $t_l = 100$  °F

**Correction factors for liquid temperature  $t_l$** 

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R407C      | 0.78 | 0.81 | 0.85 | 0.89 | 0.94 | 1.0 | 1.07 | 1.15 |

System capacity × correction factor = table capacity

## Data sheet | Crankcase pressure regulator, type KVL

### Sizing

For optimum performance, it is important to select a KVL valve according to system conditions and application.

The following data must be used when sizing a KVL valve:

- Refrigerant: HCFC, HFC and HC: KVL 12-22, HCFC and non-flammable HFC: KVL 28-35
- Evaporating capacity:  $Q_e$  in [TR]
- Liquid temperature ahead of expansion valve:  $t_l$  in [°F]
- Suction temperature ahead of compressor:  $t_s$  in [°F]
- Maximum suction pressure downstream regulator:  $p_s$  in [psig]
- Connection type: flare or solder
- Connection size [in]

### Valve selection Example

When selecting the appropriate valve it may be necessary to convert the actual evaporator capacity using a correction factors. This is required when your system conditions are different than the table conditions.

The selection is also dependant on the acceptable pressure drop across the valve.

The following example illustrates how this is done.

- Refrigerant: R404A
- Evaporating capacity:  $Q_e = 0.7$  TR
- Liquid temperature ahead of expansion valve:  $t_l = 120$  °F
- Compressor suction temperature:  $t_s = -20$  °F
- Maximum suction pressure after the regulator:  $p_s = 30$  psig
- Connection type: solder
- Connection size:  $\frac{3}{8}$  in

#### Step 1

Determine the correction factor for liquid temperature  $t_l$  ahead of the expansion valve.

From the correction factors table (see below) a liquid temperature of 120 °F, R404A corresponds to a factor of 1.24.

#### Correction factors for liquid temperature $t_l$

| $t_l$ [°F] | 50   | 60   | 70   | 80   | 90   | 100 | 110  | 120  |
|------------|------|------|------|------|------|-----|------|------|
| R22        | 0.82 | 0.85 | 0.88 | 0.92 | 0.96 | 1.0 | 1.05 | 1.10 |
| R134a      | 0.79 | 0.82 | 0.86 | 0.90 | 0.95 | 1.0 | 1.06 | 1.13 |
| R404A/R507 | 0.71 | 0.75 | 0.80 | 0.85 | 0.92 | 1.0 | 1.10 | 1.24 |
| R407C      | 0.78 | 0.81 | 0.85 | 0.89 | 0.94 | 1.0 | 1.07 | 1.15 |

Metric conversions  
 1 psi = 0.07 bar  
 $\frac{5}{9}(t_1 - 32) = t_2$  °C  
 1 TR = 3.5 kW

#### Step 2

Corrected evaporator capacity is  
 $Q_e = 1.24 \times 0.7 = 0.87$  TR

#### Step 3

Now select the appropriate capacity table and choose the column for a suction temperature  $t_s = -20$  °F.

Using the corrected evaporator capacity, select a valve that provides an equivalent or greater capacity at an acceptable pressure drop.

KVL 12, KVL 15, KVL 22 delivers an evaporator capacity up to 0.9 TR at a maximum suction pressure of 30 psig and a 4 psi pressure drop across the valve.

Based on the required connection size of  $\frac{3}{8}$  in ODF, the KVL 15 is the proper selection for this example.

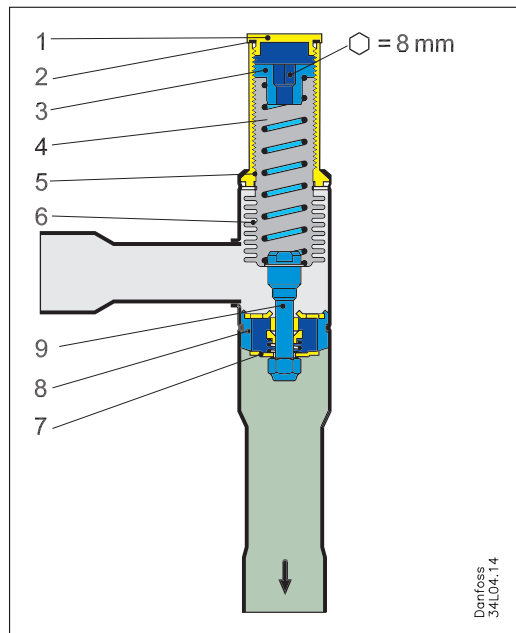
#### Step 4

KVL 15,  $\frac{3}{8}$  in solder connection:  
 code no **034L0049**

**Design / Function**

**KVL**

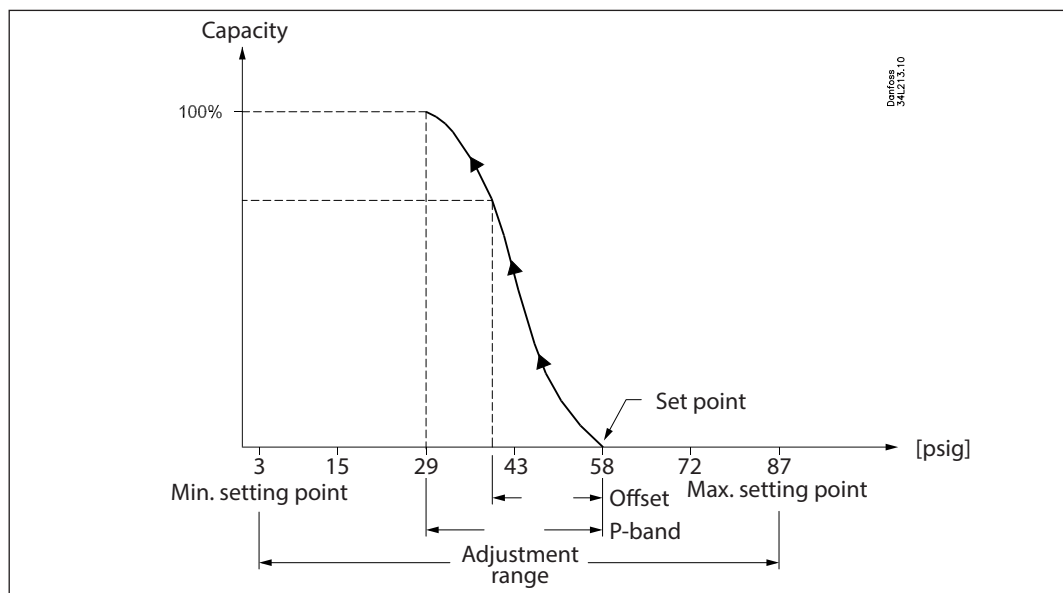
1. Protective cap
2. Gasket
3. Setting screw
4. Main spring
5. Valve body
6. Equalization bellows
7. Valve plate
8. Valve seat
9. Damping device



Crankcase pressure regulator type KVL opens on a fall in pressure on the outlet side, i.e. when the suction pressure falls below the set value. Type KVL regulates on outlet pressure only. Pressure variations on the inlet side of the regulator do not affect the degree of opening as the valve is equipped with equalization bellows (6). The bellows has an effective area corresponding to that of the valve seat neutralizing any affect to the setting. The regulator is also equipped with a damping device (9) providing protection against pulsations which can normally arise in a refrigeration system. The damping device helps to ensure long life for the regulator without impairing regulation accuracy.

**P-band and Offset**

**Example with 58 psig setting**



Metric conversions  
1 psi = 0.07 bar  
% (t<sub>1</sub> °F - 32) = t<sub>2</sub> °C

**Proportional band**

The p-band is defined as the difference between the pressure at which the valve plate starts to open (set point) and the pressure at which the valve is completely open.

**Example**

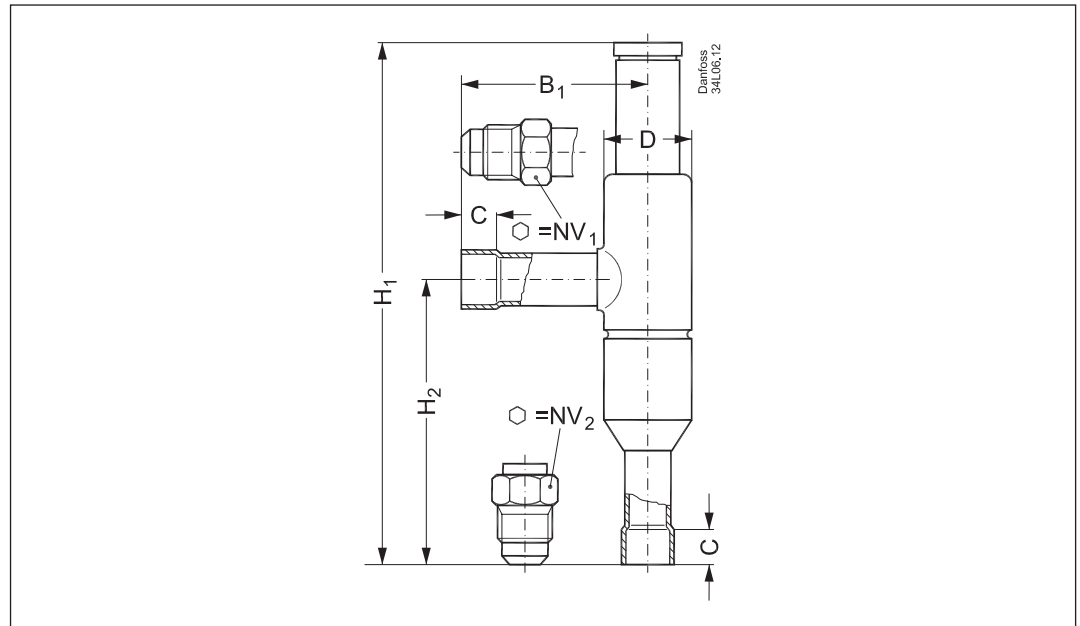
If the valve is set to open at 58 psig and the valve p-band is 29 psig, the valve will give maximum capacity when the outlet pressure reaches 29 psig.

**Offset**

The offset is defined as the difference between the pressure at which the valve plate starts to open (set point) and the pressure at which the valve reaches the necessary opening for the actual load.

The offset is always a part of the p-band. Because optimal function of a refrigeration plant is best reached with fully open KVL, the term offset is normally not used in connection with the KVL valve.

## Dimensions and weights



| Type   | Connection |            | H <sub>1</sub> | H <sub>2</sub> | B <sub>1</sub> | C solder | øD    | Net weight |
|--------|------------|------------|----------------|----------------|----------------|----------|-------|------------|
|        | Flare      | Solder ODF |                |                |                |          |       |            |
|        | [in]       | [in]       |                |                |                |          |       |            |
| KVL 12 | ½          | ½          | 7.047          | 3.898          | 2.520          | 0.375    | 1.181 | 0.9        |
| KVL 15 | ¾          | ¾          | 7.047          | 3.898          | 2.520          | 0.5      | 1.181 | 0.9        |
| KVL 22 | –          | ¾          | 7.047          | 3.898          | 2.520          | 0.625    | 1.181 | 0.9        |
| KVL 28 | –          | 1 ¼        | 10.197         | 5.945          | 4.134          | 0.875    | 1.693 | 2.0        |
| KVL 35 | –          | 1 ¾        | 10.197         | 5.945          | 4.134          | 1.0      | 1.693 | 2.0        |

Metric conversions  
1 in = 25.4 mm  
1 lb = 0.454 kg