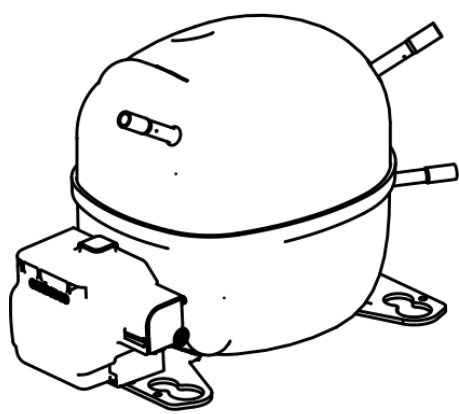


EM45HHR



**ENGINEERING CODE**  
513307269

**REFRIGERANT**  
R-134a

**POWER SUPPLY**  
220-240 V 50 Hz

**APPLICATION**  
L/M/HBP

**MOTOR TYPE**  
RSIR/CSIR

**STANDARD**  
EN12900

**COOLING CAPACITY**  
340 W

**EFFICIENCY**  
2.25 W/W

DATA

GENERAL DATA

Model	EM45HHR
Type	Hermetic Reciprocating
Technology	ON/OFF
Compressor Application	L/M/HBP
Expansion Device	Capillary Tube
Compressor Cooling	Static/220
HP	1/8
Starting Torque	LST
Plant	BRAZIL

ELECTRICAL DATA

Start Winding Resistance	38.0 Ω at 25°C
Run Winding Resistance	20.5 Ω at 25°C
Locked Rotor Amperage (LRA) 50Hz	9.5 A
Locked Rotor Amperage (LRA) 60Hz	9 A
Rated Load Amperage (LMBP) at 50 Hz	1.1 A
Rated Load Amperage (LMBP) at 60 Hz	0.9 A

## MECHANICAL DATA

Displacement	3.77 cm <sup>3</sup>
Oil Charge	170 ml
Oil Type	ESTER
Oil Viscosity	ISO22
Weight	7.7 Kg

## ELECTRICAL COMPONENTS

Start Capacitor	38-46 µf/220 V
CSR CSIR BOX	No
Starting Device Type	RELAY
Starting Device Description	213514130 213515004*
Overload Protection	4TM718MFBYY-53

## PERFORMANCE

### TESTED CONDITIONS

Tested Refrigerant	R-134a
Tested Application	HBP
Tested Standard	EN12900
Tested Cooling	Static
Tested Voltage	220 V
Max Refrigerant Charge	250 g
Refrigerant Temperature	Dew

### RATED POINTS

Condensing Temperature °C	Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
50	5	340	2.25	151	-	8.54

Test Condition: Subcooling 0 K, Return Gas 20 °C. Data are an indication of performance based simulation.

**PERFORMANCE CURVE**

**Condensing Temperature 45°C**

Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
-35	45	0.61	73	-	1.03
-30	60	0.75	81	-	1.40
-25	81	0.91	89	-	1.88
-20	109	1.11	98	-	2.51
-15	143	1.33	108	-	3.31
-10	186	1.59	117	-	4.31
-5	237	1.88	126	-	5.53
0	297	2.23	133	-	7.01
5	368	2.64	139	-	8.77
10	449	3.12	144	-	10.84
15	542	3.72	146	-	13.24

Test Condition: Subcooling 0 K, Return Gas 20 °C. Data are an indication of performance based simulation.

**PERFORMANCE CURVE**

**Condensing Temperature 55°C**

Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
-30	49	0.61	80	-	1.25
-25	68	0.76	90	-	1.75
-20	93	0.91	101	-	2.38
-15	122	1.08	113	-	3.15
-10	159	1.26	126	-	4.11
-5	202	1.46	139	-	5.27
0	253	1.68	151	-	6.66
5	313	1.93	162	-	8.31
10	382	2.21	173	-	10.25
15	461	2.55	181	-	12.51

Test Condition: Subcooling 0 K, Return Gas 20 °C. Data are an indication of performance based simulation.

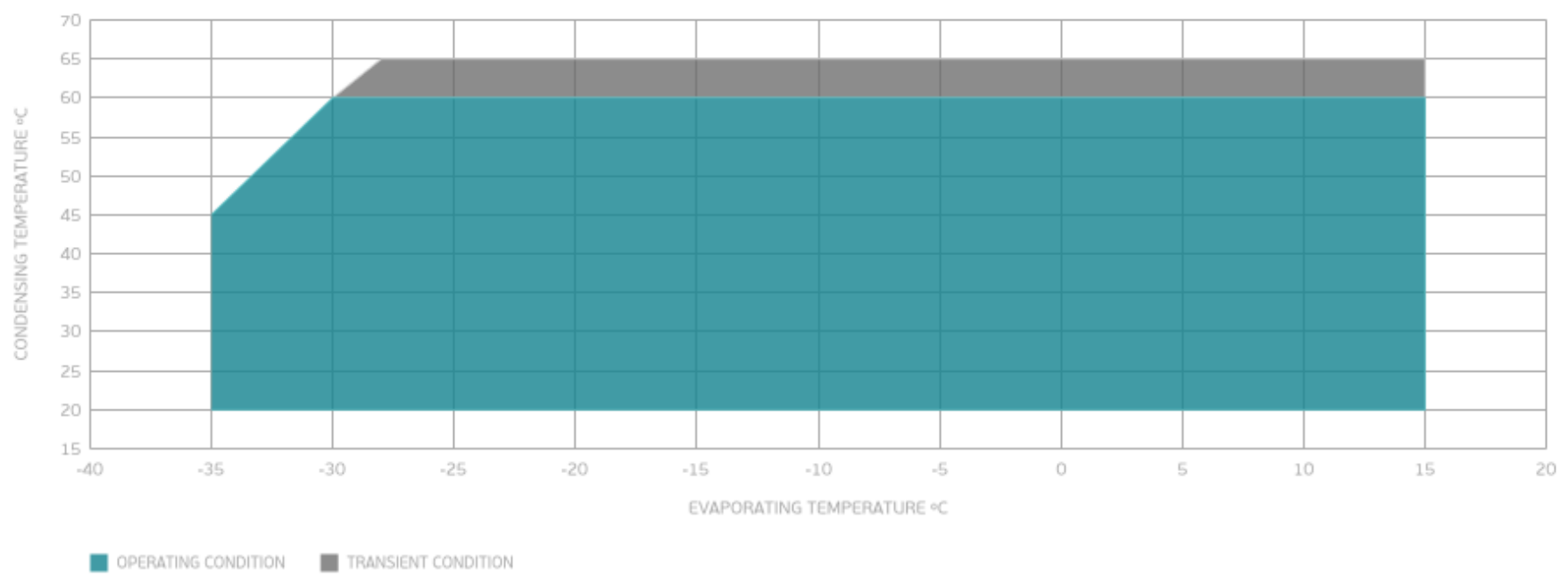
## PERFORMANCE CURVE

Condensing Temperature 65°C

Evaporating Temperature °C	Cooling Capacity W	Efficiency W/W	Power Consumption W	Current A	Gas Flow Rate kg/h
-25	50	0.58	86	-	1.45
-20	72	0.73	99	-	2.09
-15	99	0.86	114	-	2.87
-10	130	1.00	130	-	3.81
-5	166	1.13	147	-	4.93
0	209	1.28	163	-	6.27
5	259	1.44	180	-	7.84
10	316	1.61	196	-	9.68
15	382	1.81	211	-	11.81

Test Condition: Subcooling 0 K, Return Gas 20 °C. Data are an indication of performance based simulation.

## ENVELOPE



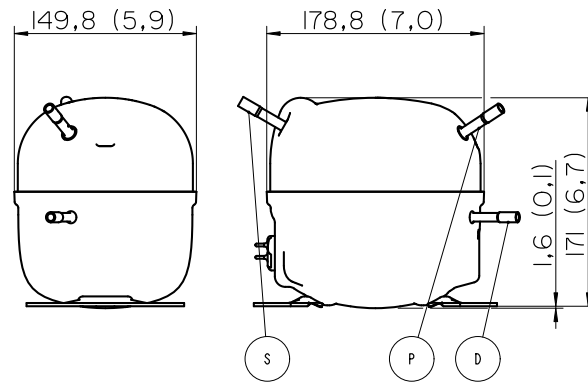
## External

### EXTERNAL CHARACTERISTICS

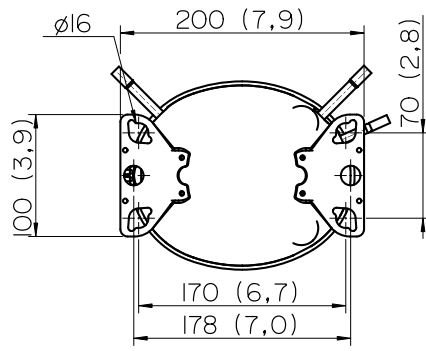
Base Plate		SMALL V2	
Tray Holder		NO	
Connector	Internal Diameter	Shape	Material
Suction	6.5 mm	STRAIGHT	COPPER
Discharge	4.94 mm	SLANTED	COPPER
Process	6.5 mm	STRAIGHT	COPPER

## EXTERNAL DIMENSIONS

### SHELL



### BASE



### FENCE

